

AUSTRALIAN STANDARDS AS 5039 – 2008

AS5040 – 2003 / admt 1 : 2007 AS5041 – 2003 / admt 1 : 2007

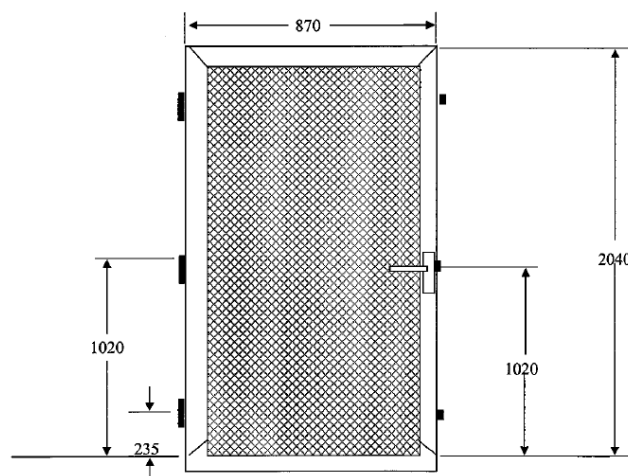
TEST REPORT PRODUCT SPECIFICATION UPDATE

Hinged Security Doors - # 2012042-5

As you would be aware, INVISI-GARD products are tested to comply with Australian Standards. It is important that the components used in the manufacture of INVISI-GARD products are of an acceptable level of quality to ensure that the structural integrity of the products are not compromised. The following component list details the items used in the INVISI-GARD products as tested to Australian Standards AS 5039/5041-2003. Naturally the proprietary INVISI-GARD components cannot be substituted under any circumstances. The fasteners and fixings can be substituted with items of equivalent or superior specification as required.

Components used in the Hinge door test:

- Frame: IDF1
- Mesh: INVISI-GARD 316 Grade Stainless Steel woven mesh.
- Wedge: IW1
- Keeper: IK1
- Insulator: II1
- Corner Stakes: Alspec P2 Extruded Corner Stake
- Lock: Lockwood 8654 Hinged door lock (8654XXX) with 3pt accessory kit (8654-3PK) and 5 pin cylinder (W842500) or Austral Elegance Hinged door lock (ELE/####) with 3pt accessory kit (EKIT/H) and Austral 5 pin cylinder (AA-C4/XX)
- Rivets: Corner Stake fixing, 4 Rivets / corner stake – AS5.4 Mill Finish Stainless Steel rivets STS4-4 (1380165)



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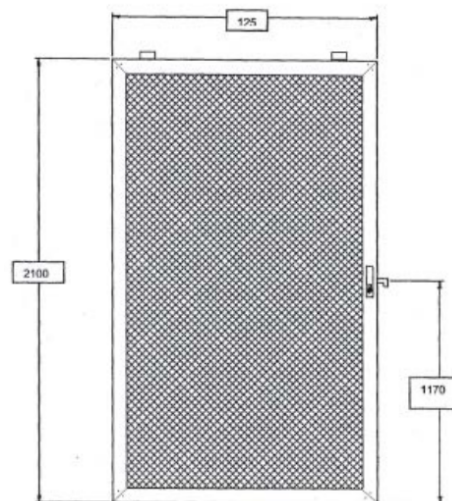
TEST REPORT PRODUCT SPECIFICATION UPDATE

Sliding Security Doors - # 2012042-3

As you would be aware, INVISI-GARD products are tested to comply with Australian Standards. It is important that the components used in the manufacture of INVISI-GARD products are of an acceptable level of quality to ensure that the structural integrity of the products are not compromised. The following component list details the items used in the INVISI-GARD products as tested to Australian Standards AS 5039/5041-2003. Naturally the proprietary INVISI-GARD components cannot be substituted under any circumstances. The fasteners and fixings can be substituted with items of equivalent or superior specification as required.

Components used in the Sliding door test:

- Frame: IDF1
- Mesh: INVISI-GARD 316 Grade Stainless Steel woven mesh.
- Wedge: IW1
- Keeper: IK1
- Insulator: II1
- Interlock: HD22 Heavy Duty Stepped Interlock and HD23 Heavy Duty frame Interlock.
- Corner Stakes: Alspec P2 Extruded Corner Stake
- Lock: Lockwood 8653 Sliding door lock (8653XXX) with 3pt accessory kit (8653-3PK) and 5 pin cylinder (W841200) OR Austral SD7 Sliding door lock with 3pt accessory kit (SD14Plus/H) and Austral 5 pin cylinder (AA-C4/XX)
- Rivets: Corner Stake fixing, 4 Rivets / corner stake – AS5.4 Mill Finish Stainless Steel rivets STS4-4 (1380165)



AUSTRALIAN STANDARDS AS 5039 – 2008

AS5040 – 2003 / adm1 : 2007 AS5041 – 2003 / adm1 : 2007

TEST REPORT PRODUCT SPECIFICATION UPDATE

Fixed Security Screens - # 2012042-1

As you would be aware, INVISI-GARD products are tested to comply with Australian Standards. It is important that the components used in the manufacture of INVISI-GARD products are of an acceptable level of quality to ensure that the structural integrity of the products are not compromised. The following component list details the items used in the INVISI-GARD products as tested to Australian Standards AS 5041-2003. Naturally the proprietary INVISI-GARD components cannot be substituted under any circumstances. The fasteners and fixings can be substituted with items of equivalent or superior specification as required.

Components used in the Hinge door test:

Frame: IWF1

Mesh: INVISI-GARD 316 Grade Stainless Steel woven mesh.

Wedge: IW1

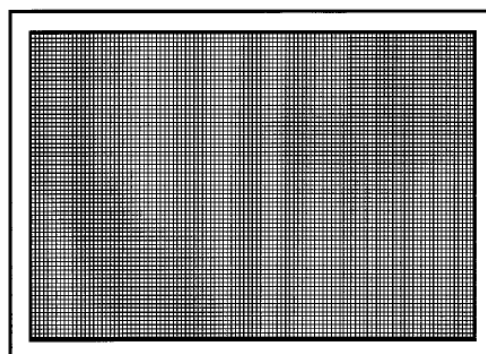
Keeper: IK1

Insulator: II1

Corner Stakes: Alspec P5 Extruded Corner Stake

Rivets: Corner Stake fixing, 2 Rivets / corner stake – AS5.4 Mill Finish Stainless Steel rivets STS4-4 (1380165)

1500



1200